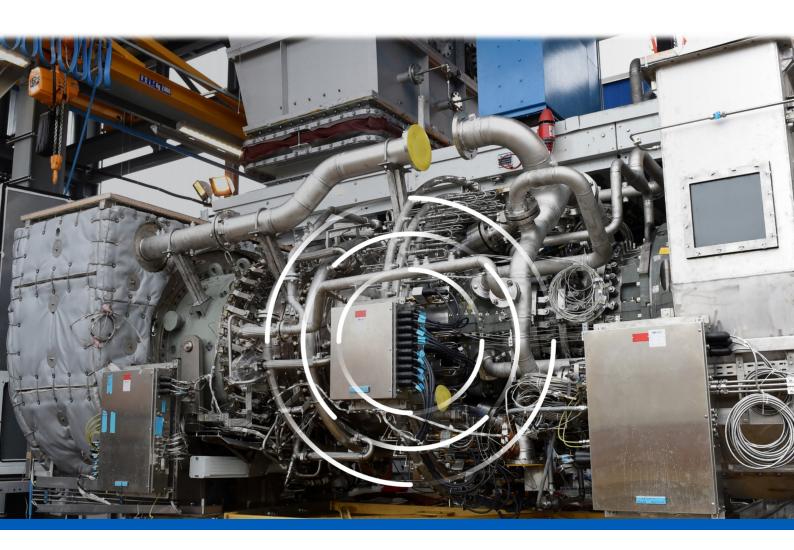


Technical Training

Turbine Control Upgrades





POWER UP YOUR KNOWLEDGE

BHGE training centers provide a full range of training related to turbine Control Upgrades. These courses which encompass all aspects from fundamentals to in-depth solution and diagnostics are based on value-added pillars.



EXPERIENCE from our Controls Upgrade field engineers and technical experts. With more than 20 years of engineering and field experience, BHGE has built the structure of long-term skill development.



TECHNICAL EXPERTISE with 7 experienced trainers globally. Our team combines product installation, operation, maintenance or engineering experience with technical expertise, proven teaching skills and a commitment to knowledge transfer.



HANDS-ON WORKSHOP to guarantee operational excellence and to ensure trainings combine theory and practice. Workshops include practice with simulators and/or control pannels. Class sizes are kept small ensuring students get the most out of training.



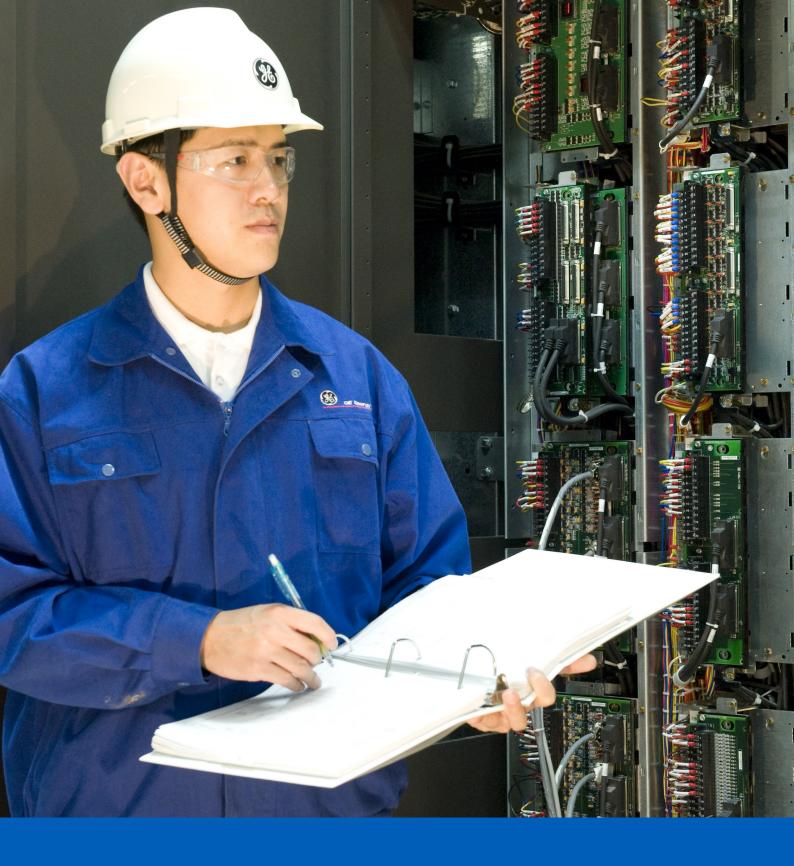
CUSTOMIZED TRAINING to fit with your needs and enhance your teams performance. Based on 12 standard offerings, courses can be customized to your teams experience (operators, managers, engineers...). Curriculums can be developed, including gap analysis, target objectives and skills development needs.



UP-TO-DATE MATERIAL to optimize learning. Course content and workshops are continually revised to reflect latest technologies, experience and local regulatory standards.



COMPREHENSIVE OFFERS to match your specific needs and what works best for your team: modular training at one of BHGE training centers or at your site, coaching program or skills development program.



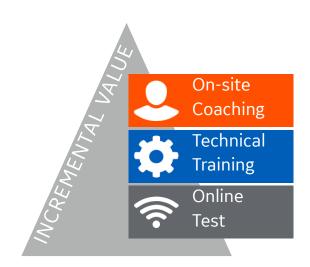
Excellence is an ART won by training and habituation.
We ARE what we repeatedly DO.
Excellence then is not an act, but a HABIT.

Aristotle

COACHED PROGRAM

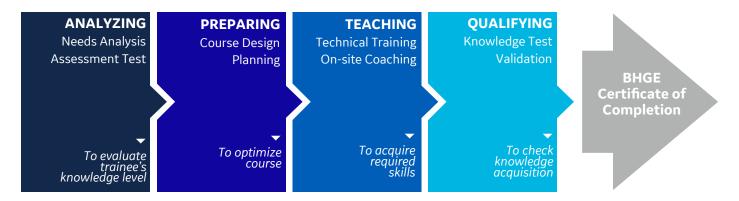
Empower employees by combining standard training and personalized coaching to improve their confidence, efficiency and operational excellence.

To get the most out of training, BHGE set up the coached program. Based on their knowledge, trainees will be oriented to the appropriate training program and once completed, will benefit from onsite coaching to leverage what they have learned in classroom and on their day-to-day job at site. This program brings incremental value and confidence to your plant personnel.



SKILLS DEVELOPMENT PROGRAM

Bring your team to a higher confidence and competence level with our customer-specific program, based on proven technical competency matrix.



BHGE also works with you to develop a comprehensive Skills Development Program specifically designed to address your needs. It will help you to build sustainable competencies and maximize your return on investment.

The first step in our Skills Development Program is establishing a role-based competency matrix. This will be achieved by combining your organization's job descriptions and condition monitoring best practices from BHGE. The team will be assessed against competency matrix specific to their role to identify skills and competency gaps. Based on the skills gaps identified a roadmap to build sustainable competencies will be developed.

By using customized training content, our certified instructors will conduct training sessions at a BHGE training center or at your site. These power users equipped with plant-specific knowledge and advanced awareness of the systems will be able to extract maximum benefit from the systems deployed and improve the ROI.

Controls Upgrade Courses



MKVIe Upgrade Operators Introduction



Duration

2 days

Audience

Operators & New Plant Personnel Introduction



CTRL05

Objectives

- This course is intended to familiarize operator teams with MKVIe & HMI upgrade main components.
- Coaching with On-Site equipment, equipment walk-downs, and Question & Answer sessions.
- Class room learning by presentation slides.

Program & Content

Day 1 System Overview and Architecture

- Instructor Background
- Course Outline
- **EQUIPMENT REVIEW:**
- MK6e System Overview
- ToolBoxST structure
- Equipment Walk Down

Day 2 WorkStationST alarm viewer basics

- Cimplicity Screens Review
- Cimplicity Startup and Navigation
- Cimplicity Trends
- Historian PI

- *Additional topics can be added or subtracted by customer request. Courses beyond 2-days at added cost.
- **Simulators, Customer Software, & Laptop equipment can be added at additional cost

Learning path

Prerequisites

- None

Skill Development

Instruction & LabsMkVIe Operator TestSkills Checklist #1

Next steps

- MkVIe Maintenance
- Skills Checklist #2

Benefits



2 day familiarization , designed for minimal time impact to customer operations

MKVIe Upgrade Ops./Maint. Intermediate



Duration

1 day Operator, 4 days Maintenance

Audience

- Intermediate Operators
- Intermediate Maintenance Personnel



CTRL07

Objectives

- Hands-on, simulated experience, with customers software for a controls upgrade.
- 1st day focus on Operators Basics for Cimplicity Screens and upgrade orientation.
- Mark Vie control hardware overview, process alarm troubleshooting and review of the control code.
- Review LVDT calibration, Cimplicity software, sequence editing & diagnostic alarm troubleshooting.
- Includes Simulators, Customer Software, & Laptop equipment labs and simulation.

Program & Content

Day 1 INTRODUCTION:

- Instructor Background EQUIPMENT REVIEW:
- MK6e System Overview
- ToolBoxST structure
- Cimplicity Startup and Navigation
- Cimplicity Trends
- Historian PI

Day 2 TOOLBOX ST TOOLS:

- Finder
- Watch windows
- Constants and variables
- Monitoring Software & Trenders
- MK6e I/O Pack Controls & PDM
- View & troubleshoot IO diagnostic alarms

Day 3 MAINTENANCE:

- I/O Pack and Terminal board replacement
- Controller card replacement
- Permanent software changes
- Editing application software

- Configuring IO points
- LVDT calibration

Day 4 HMI CIMPLICITY (BASIC):

- UDH-Networking
- Introduction to EGD
- Cimplicity Single Screen Troubleshooting
- Cimplicity Communications
- Cimplicity Single Screens
- Compiling and Downloading

Day 5 TROUBLESHOOTING:

- Alarm tracing
- Add & modify alarms
- Viewing triplog
- Capture blocks & DDRs
- Trip History
- Course Closure

Learning Path

Prerequisites

- MkVIe Operator Intro
- Skills Checklist #1

Skill Development

- Instruction & LabsMkVIe Maint. Test
- Skills Checklist #2

Next steps

- MkVIe Advanced
- Skills Checklist #3

Benefits



Training Laptops, MKVIe simulation kit, and customer SW interaction.

MKVIe Upgrade Maintenance Intermediate



Duration

5 days

Audience

- Intermediate Maintenance Personnel
- Intermediate Controls technicians and engineers



CTRL06

Objectives

- Hands-on, simulated experience, with customers software for a controls upgrade.
- Mark Vie control hardware overview, process alarm troubleshooting and review of the control code.
- Review LVDT calibration, Cimplicity software, sequence editing & diagnostic alarm troubleshooting.
- Coaching with On-Site equipment, equipment walk-downs, and Question & Answer sessions.
- Includes Simulators, Customer Software, & Laptop equipment labs and simulation.

Program & Content

Day 1 INTRODUCTION:

- Instructor Background
- Course Outline
- **EQUIPMENT REVIEW:**
- MK6e System Overview
- ToolBoxST structure
- MK6e I/O Pack Controls
- PDM
- Monitoring Software

Day 2 TOOLBOX ST TOOLS:

- Finder
- Watch windows
- Constants and variables
- Trenders
- View & troubleshoot IO diagnostic alarms

Day 3 MAINTENANCE:

- · IOPack and Terminal board replacement
- Controller card replacement

(CONT. DAY 3)

- Permanent software changes

- Editing application software
- Configuring IO points
- LVDT calibration

Day 4 HMI CIMPLICITY (BASIC):

- UDH-Networking
- Introduction to EGD
- Cimplicity Single Screen Troubleshooting
- Cimplicity Communications
- Cimplicity Single Screens
- Compiling and Downloading

Day 5 TROUBLESHOOTING:

- Alarm tracing
- Add & modify alarms
- Viewing triplog
- Capture blocks & DDRs
- Trip History
- Course Closure

Learning Path

Prerequisites

- MkVIe Operator Intro
- Skills Checklist #1

Skill Development

- Instruction & LabsMkVIe Maint. Test
- Skills Checklist #2

Next steps

- MkVIe Advanced
- Skills Checklist #3

Benefits



Training Laptops, MKVIe simulation kit, and customer SW interaction.

MKVIe Upgrade Advanced





Duration

5 days

Audience

- Advanced Control technicians and plant engineers
- Advanced Maintenance team

CTRL08

Objectives

- Hands-on, simulated experience, with customers software for a controls upgrade.
- Enhanced troubleshooting skills for the purpose of trip reduction and recovery.
- Skills Development for maintaining optimum performance and availability.
- Advanced WorkStationST & Cimplicity communications.

Program & Content

Day 1 INTRODUCTION:

- Instructor background
- Student background and expectations
- Course schedule
- GE Documentation Overview
- GE Documentation Conventions
- Unit specific P&IDs
- A010 Unit control specifications
- Device summary

Day 2 ALARM TROUBLESHOOTING SKILLS

- Process alarm troubleshooting skills
- Alarms tracing skills to field devices
- Discrete & Analog Blockware Analysis

Day 3 DIAGNOSTIC ALARM TROUBLESHOOTING

- Trip Troubleshooting
- TripLogs and triggered trends
- Historical Alarms analysis
- IO Modules replacement

- WorkStationST and Cimplicity communications
- Logic Forcing and signal tracing

Day 5 COURSE OVERVIEW AND LABS Completion

- Equipment Walk Down
- Advanced Case Study
- Advanced Topics Q&A Session

Day 4 SOFTWARE SKILLS

Learning path

Prerequisites

- MkVIe Operator Intro
- MkVIe Maintenance Int.
- Skills Checklist #1 & #2

Skill Development

- Instruction & Labs - MkVIe Adv. Test
- Skills Checklist #3

Complete

- Skill Development Graduation
- Certificate of Completion

Benefits



Training Laptops, MKVle simulation kit, and customer SW interaction.

Excitation & Starter Upgrade Courses



EX2100e Upgrade Operators Introduction



Duration

2 days

Audience

Operators team Introduction



ELEC02

Objectives

- Function and calibration of the standard excitation modules and auxiliary equipment,
- Software tools and options for each excitation system.
- Coaching with On-Site equipment, equipment walk-downs, and Question & Answer sessions.
- Class room learning by presentation slides.

Program & Content

Day 1 Introduction

- -Instructor Background
- -Student Background
- -Class Expectations
- -Exciter Overview
- -Role of Excitation System
- -Exciter Major Components
- -Off Line Generator Fundamentals & Synchronizing
- -Major Components of an Excitation System
- -Generator Operation Off Line
- -Excitation Off Line Protective settings
- -Synchronizing

Day 2 On Line Generator Operation & Shutdown

- -Loading the generator
- -Watts and VARs
- -Generator On line curves
- -On line exciter protection
- -Description of PSS Operation (If applicable)

- *Additional topics can be added or subtracted by customer request. Courses beyond 2-days at added cost.
- **Simulators, Customer Software, & Laptop equipment can be added at additional cost

Learning path

Prerequisites

-None

Skill Development

- Instruction & Labs- Ex2100e Intro. Test- Skills Checklist #1

Next steps

-Ex21e Intermediate -Skills Checklist #2

Benefits



2 day familiarization , designed for minimal time impact to customer operations

LS2100e Upgrade Operators Introduction



Duration

2 days

Audience

Operators and Maintenance team Introduction



ELEC01

Objectives

- · Covers LCI and the functions of the static start system using site drawings and system settings
- Coaching with On-Site equipment, equipment walk-downs, and Question & Answer sessions.
- Class room learning by presentation slides.

Program & Content

Day 1 Introduction

- -Instructors Background
- -Student Background
- -Class Expectations
- -Static Starter Overview
- -Role of Static Starter System
- -Static Starter Major Components

Day 2 LCI Static Start

- -Hardware overview
- -LCI Software and familiarization
- -Running the diagnostic tests
- -Troubleshooting faults and alarms
- -Instructor Q&A regarding new Ls2100e Upgrade

- *Additional topics can be added or subtracted by customer request. Courses beyond 2-days at added cost.
- **Simulators, Customer Software, & Laptop equipment can be added at additional cost

Learning path

Prerequisites

-None

Skill Development

Instruction & LabsLs2100e Maint. TestSkills Checklist #1

Next steps

- -Skill Development Graduation
- Certificate of Completion

Benefits



2 day familiarization , designed for minimal time impact to customer operations

EX2100e Upgrade Maintenance Intermediate



Duration

5 days

Audience

Intermediate Maintenance team



ELEC₀₂

Objectives

- Hands-on, simulated experience, with customers software for EX2100e upgrade.
- Function, calibration of standard excitation modules, auxiliary equipment, software tools for excitation system.
- Basic startup checks, troubleshooting techniques on Generators, Excitation and Solid State Power Conversion Modules.
- Start up calibrate and troubleshoot the components level EX2100e Generator Excitation Systems.
- Includes Simulators, Customer Software, & Laptop equipment labs and simulation.

Program & Content

Day 1 Introduction

- -Instructor Background
- -Student Background
- -Class Expectations
- -Exciter Overview
- -Role of Excitation System
- -Exciter Major Components
- -Off Line Generator Fundamentals & Synchronizing
- -Major Components of an Excitation System
- -Generator Operation Off Line
- -Excitation Off Line Protective settings
- -Synchronizing

Day 2 On Line Generator Operation & Shutdown

- -Loading the generator
- -Watts and VARs
- -Generator On line curves
- -On line exciter protection
- -Description of PSS Operation (If applicable)
- -Classroom demonstrations of settings using trainer
- -Exciter Hardware and Excitation Drawings

- -Description of Exciter Hardware Components
- -Recommended Maintenance of Exciter
- -Local Keypad

Day 3 Exciter Software

- -Ethernet Connections
- -GE Toolbox demonstration
- -Navigating using toolbox
- -Simulation of operating a generator
- -HMI excitation screens

Day 4 Troubleshooting and Maintenance

- -Lockout and tag out
- -General Troubleshooting Guidelines
- -Fault Indications

Day 5 Course Overview and Labs Completion

- Equipment Walk Down
- Advanced Case Study
- Advanced Topics Q&A Session

Learning path

Prerequisites

-Ex2100e Ops Intro

Skill Development ${}^{f ext{`}}$

- Instruction & Labs - Ex2100e Maint. Test
- Skills Checklist #2

Next steps

- -Skill Development Graduation
- Certificate of Completion

Benefits



Training Laptops, Ex2100e simulation kit, and customer SW interaction.

EX2100e/LS2100e Upgrade Intermediate



Duration

5 days

Audience

Intermediate Maintenance Team Ex2100e & Ls2100e



ELEC03

Objectives

- Hands-on, simulated experience, with customers software for EX2100e upgrade.
- Generator, Excitation, LCI and the functions of the Generator Protection Panel w/ site drawings & system settings
- Basic startup checks, troubleshooting techniques on Generators, Excitation and Solid State Power Conversion Modules.
- Start up calibrate and troubleshoot the components level EX2100e Generator Excitation Systems.
- Includes Simulators, Customer Software, & Laptop equipment labs and simulation.

Program & Content

Day 1 Introduction

- -Instructors Background
- -Student Background
- -Class Expectations
- -Exciter Overview
- -Role of Excitation System
- -Exciter Major Components
- -Off Line Generator Fundamentals & Synchronizing
- -Major Components of an Excitation System
- -Generator Operation Off Line
- -Excitation Off Line Protective settings Synchronizing
- -Classroom demonstrations of settings using trainer

Day 2 On Line Operation & Shutdown

- -Loading the generator
- -Watts and VARs

- -Generator On line curves
- -On line exciter protection
- -Description of PSS Operation (If applicable)
- -Classroom demonstrations of settings using trainer
- -Exciter Hardware and Excitation Drawings
- -Description of Exciter Hardware Components
- -Recommended Maintenance of Exciter
- -Local Keypad
- -Print Reading Exercises
- -Excitation Elementary drawings
- -Excitation instruction manuals
- -Classroom exercises

Day 3 Exciter Software

- -Ethernet Connections
- -GE Toolbox demonstration
- -Navigating using toolbox
- -Simulation of operating a generator

- -HMI excitation screens
- -Troubleshooting and Maintenance
- -Lockout and tag out
- -General Troubleshooting Guidelines
- -Fault Indications
- -Component Maintenance

Day 4 LCI Static Start

- -Hardware overview
- -LCI Software main components and familiarization
- -Running the diagnostic tests
- -Troubleshooting faults and alarms

Day 5 Generator Protection Panel

- -Generator One Line drawing
- -Generator Protection Panel elementary drawings
- -Device function numbers
- -Lockout relays
- -Tripping schemes through the lockout relays

Learning path

Prerequisites

-Ex2100e Ops Intro, or -Ls2100e Ops Intro

Skill Development`

Instruction & LabsEx2100e Maint. TestSkills Checklist #2

Next steps

- -Skill Development Graduation
- Certificate of Completion

Benefits

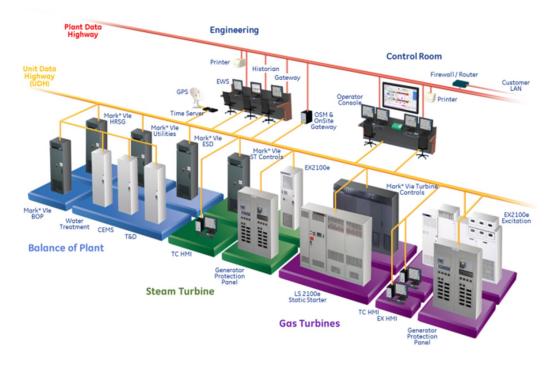


Training Laptops, Ex2100e & LS2100e simulation kit, and customer SW interaction.

Cyber, HMI, and Networking Upgrade Courses







Cyber Security CAP Introduction



Duration

3 days

Audience

• Maintenance & Plant IT Introduction



SECST01

Objectives

- Combination of technical classroom presentation and hands on
- Basic and Advanced functions of Cyber Security
- Enable site personnel to perform Cyber Asset Protection (CAP) updates and troubleshooting

Program & Content

Day 1 Introduction to Cyber Security Protection

- -Instructors Background
- -Student Background
- -Cyber Protection: Industry Best Practices
- -Patch Management Overview: OS, SW, AV's
- -Anti-Malware, Virus Protection Management
- -Testing & Validation Process, High-Level

Day 2 CAP Patching & Event Recovery

- -CAP Patching Instruction, Process
- -CAP Patching, Hands-On Lab #1
- -Event Recovery, Acronis, Backup & Recovery
- -Event Recovery, Hands-On Lab #2
- -Adv. CAP Troubleshooting Topics

Day 3 Advanced Cyber Security Protection

- -SecurityST Introduction
- -SIEM, Splunk, Hands-On Lab #3
- -Authentication, Access Control
- -SecureSuite Compact
- -Firewalls Intro and OpShield

- *Additional topics can be added or subtracted by customer request. Courses beyond 2-days at added cost.
- **Simulators, Customer Software, & Laptop equipment can be added at additional cost

Learning path

Prerequisites

-None

Skill Development

Instruction & LabsCyber Security TestSkills Checklist #1

Next steps

-Cyber SecurityST -Skills Checklist #2

Benefits



3 day familiarization on Core Cyber Security Protection topics

Cyber SecurityST Intermediate



Duration

5 days

Audience

• Intermediate Maintenance & Plant IT team



SECST02

Objectives

- Combination of technical classroom presentation and hands on workshops
- Basic and Advanced functions of SecurityST system & CAP patching
- Enable site personnel to perform maintenance on SecurityST and integration of HMI & network switch devices
- Includes Simulators, Customer Software, & Laptop equipment labs and simulation.

Program & Content

Day 1 Introduction to SecurityST

- -Instructors Background
- -Student Background -Class Expectations
- -SecurityST Hardware
- -SecurityST Virtual Machines

Day 2 Virtual Machine (VM) Navigation

- -CAP Patching Instruction, Process
- -CAP Patching, Hands-On Lab #1
- -Using the Virtual Client
- -Logging into Virtual Machines
- -Workshop 1, VM
- -Virtual machine navigation
- -Logging on to AP1 & other VMs

Day 3 Domain Controllers

- -The basics of GE domain controllers and groups
- -Performing administrative tasks in DC1
- -Identify and modify domain policies

-Workshop 2, DC1/DC2

- -Setting up & Login a new user
- -Suspending or deleting a user
- -Account passwords, & assigned roles

-Workshop 3, Domain Policies

-Domain policies & settings

Day 4 AP1

- -Setting up centralized virus management
- -Setting up centralized backups
- -Managing the CatTools application
- -Managing application patches

-Workshop 4, AP1

- -Adding a new HMI, Installing Agents
- -Configure Acronis Application
- -Creating Acronis Backup Plans
- -Sophos Application
- -vCenter Protect & RADIUS Client
- -Switch Configuration Backup
- -Restoring from Backup
- -System Recovery Disc

- -Performing system recovery
- -Installing monthly patch updates
- -Sophos updates and console tasks

Day 5 Cisco Switch Configuration

- -Basics & switch configuration
- -Workshop 5, Switch Config
- -Switch Backups
- -Switch name change
- -Turning ports on/off
- -IP addresses, time source match
- -MAC Address Filtering
- -AP2, Splunk SIEM
- -Splunk Applications

Learning path

Prerequisites

-Cyber Security Intro

Skill Development

Instruction & LabsSecurityST TestSkills Checklist #2

Next steps

-CompTIA Networking -Skills Checklist #3

Benefits



Training Laptops, SecurityST simulator, and customer SW interaction.

HMI Upgrade Introduction



Duration

3 days

Audience

- Operators and Maintenance team Introduction
- Customer HMI Upgrades



НМІ

Objectives

- Hands-on, simulated experience, with customers software for a HMI upgrade.
- Provides ops & maintenance team with required knowledge to new HMI software and features
- Training Laptops with customer Simulated software and graphics

Program & Content

Day 1 Cimplicity Training

- -Cimplicity Startup and Navigation Lab #1
- -GT start-up and synchronization Lab #2
- -WorkStationST Alarm viewer basics Lab #3
- -ToolBoxST Basics
- -Workstation ST Basics

Day 2 Trender Files Training

- -Trender Lab #4
- -Alarm Tracing Lab #6
- -Troubleshooting Cimplicity Screens Lab #7
- -Viewing Trip Log Data

Day 3 UDH Networking Training

- -Mark VIe
- -Cimplicity Communications
- -Cimplicity Screen Editing Lab #8
- -Adding Cimplicity Screen Navigation Lab #9
- -HMI Backup

Learning path

Prerequisites

-None

Skill Development

- Instruction & Labs
- HMI Maint. Test
- Skills Checklist #1

Next steps

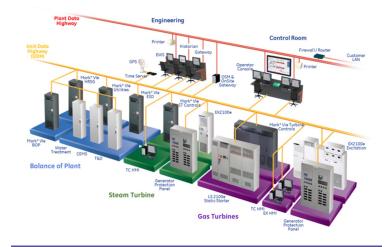
-MkVIe Maintenance -Cyber SecurityST

Benefits



Training Laptops, and customer SW. Designed for minimal time impact to customer plant team

Networking Upgrade Introduction



Duration

5 days

Audience

• Maintenance & Plant IT team Introduction



NET01

Objectives

- Combination of technical classroom presentation and hands on workshops
- Basic functions of Networking systems
- Introduction to site personnel for theory of networks

Program & Content

Day 1 Introduction to Networking

- -Instructors Background
- -Intro to OSI Model
- -Network Types and Config
- -Data Transmission
- -Media: Copper, Fiber, Noise
- -Wireless Networking Devices

Day 2 Networks and Hardware

- -Topologies
- -Logical & Ethernet Networks
- -VLANS
- **TCPIP Addressing**
- -TCPIP Protocol
- -IPV4 & IP & IPV6 Addressing
- -Delivery

Day 3 Routers

- -Static Routing
- -Dynamic Routing
- TCP/IP Services
- -Assigning IP Addresses
- -DNS (Domain Name Services)
- -Command & Utilities

- -TCP/IP Protocols
- **WANS**
- -WAN Introduction
- -WAN Connectivity

Day 4 Network Management

- -Network Monitoring
- -Configuration Documentation
- -Network Performance
- Network Security:
- -Vulnerabilities
- -Threats
- -Authentication
- -Encryption

Day 5 Network Troubleshooting

- -Troubleshooting Models
- -Troubleshooting Utilities
- -Hardware Troubleshooting Tools
- -Common Issues
- -Security Configuration Issues
- -Troubleshooting Security Issues

Learning path

Prerequisites

-None

Skill Development

Instruction & LabsNetworking Intro. TestSkills Checklist #1

Next steps

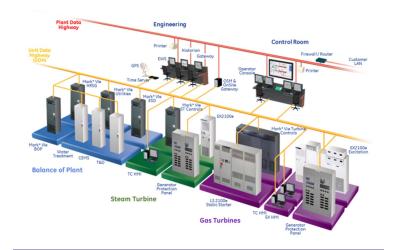
- -Networking Maint.
- -HMI Upgrade Intro.
- -SecurityST Inter.
- -Skills Checklist #2

Benefits



Training Laptops and switches using simulated SW and communications

Networking Upgrade Maint. Intermediate



Duration

3 days

Audience

• Intermediate Maintenance & Plant IT team



NET02

Objectives

- Combination of technical classroom presentation and hands on workshops
- Switch Configurations, Routing, and TCPIP Addressing
- Enable site personnel to perform maintenance and troubleshooting of networks

Program & Content

Day 1 Introduction to Networking

- -Instructors Background
- -Networking Architecture
- -Network 3.1 and Network 4.0
- -TCPIP Addressing
- -TCPIP Protocol
- -IPV4 Addressing & subnetting

Day 2 Switches and Routing

- -Routing Static
- -Routing Dynamic
- -Cisco Switches Introduction
- -Switch Configuration
- -Workshop 1, Switch Configurations

Day 3 Network Troubleshooting & Event Recovery

- -Troubleshooting tools
- -Communication Failures
- -Mac address filtering
- -Acronis Backup & Recovery
- -Workshop 2, Backup and Recovery Plans

Learning path

Prerequisites

-Networking Intro. -Skills Checklist #1

Skill Development

Instruction & LabsNetworking Maint.

- Skills Checklist #2

Next steps

-Cyber SecurityST -Skills Checklist #2

Benefits



Training Laptops and switches using simulated SW and communications

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CSEU001